

# CONSTRUCTION



Adhesive: Permanent modified acrylic adhesive typified by its high

tack and shear performance

Carrier: 12 micron transparent polyester film

**Liner:** White polyethylene coated paper

### **Features**

- Modified acrylic adhesive
- Strong plastic film carrier
- Polyethylene protected paper liner

### **Benefits**

- Ideal for bonding all kind of substrates onto low surface energy substrates, such as PE or rigid PP
- Provides good initial adhesion to flat and slightly curved,
   even to slightly embossed surfaces at mounting side
- Excellent dimensional stability
- Very good handling and conversion (die-cutting) characteristics
- Excellent moisture resistance
- Very good handling and conversion (die-cutting) characteristics, clean cut edges

#### TYPICAL APPLICATIONS











A product for mounting of nameplates and trims in foil, plastic or metal. The higher coat-weight ate the mounting side makes it ideal for slightly structured surfaces used on contemporary office equipment or vendor machines.

### **♦ TEMPERATURES**

 $\begin{array}{lll} \mbox{Application (minimum)} & +10\ ^{\circ}\mbox{C} \\ \mbox{Service (continuous)} & -40\ ^{\circ}\mbox{C} \mbox{ to } +120\ ^{\circ}\mbox{C} \\ \mbox{Short term} & +140\ ^{\circ}\mbox{C} \\ \end{array}$ 

## **Physical Properties**

### THICKNESS

Adhesive + Carrier 82 microns
Liner 128 microns
Total 210 microns

\*ATM 7

**ELONGATION** 40.0% **TENSILE STRENGHT** 1.5 kN/m

\*AST.13 - ASTM D882

MS TACK (finat) LS 932 N/m 1020 N/m \*ATM.8 - FINAT.9 ADHESION (180° peel) N/m <u>20 mi</u>n 24 hrs MS LS MS LS Stainless Steel 558 510 581 558 Polycarbonate 790 762 816 799 Painted Steel 680 615 772 779 286 Rigid Polypropylene 248 204 340 \*ATM.1 - PSTC.1

SHEAR RESISTANCE MS LS (static - 2500g/25mm x 25mm) 1983 min 2666 min

\*ATM.2 - FINAT.8 - PSTC.7
\*TESTMETHODS

52.04





**Typical Values** 

### SURFACE PREPARATION

It is essential, as with all pressure sensitive tapes, that the surface to which the tape is applied be clean, dry and free of grease and oil.

### **♦ STORAGE AND SHELF LIFE**

The shelf life of the product is two years when stored at 18-22°C, 30-70 % relative humidity and out of direct sunlight, in original packaging.

### **♦ WEBSITE**

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**Important** - Information on the above characteristics is based upon tests we believe to be reliable. The values given are typical values that vary according to application conditions. The values are intended only as a source of information and are given without guarantee and do not constitute a warranty. It should be noted that the substrate test materials are generic and therefore actual results may vary from those given above. Purchasers should independently determine prior to use the suitability of this material for their specific purposes. All Avery Dennison materials described herein are sold subject to Avery Dennison's Conditions of Sales, a copy of which is available on request.

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